

SPUT

Work Order ID 52800 - 2

October 14, 2009 10:52:46 AM



Page 1

Item ID: D3969-1 *2*
Revision ID: A
Item Name: Gas Spring (Basket Lid)

Accept



Setup Start



Stop



Start Date: 10/14/09 Start Qty: 20.00
Required Date: 10/21/09 Req'd Qty: 20.00 *10/10*



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: *CL*
QC:

Date: *09/10/13* Tooling:
Date: SPC (Y/N):

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr Revision Nbr

D3969 A

100

0.00



Purchasing

Purchasing

Memo

Issue P/O: *10572*
Order as per Dwg D3969
Possible supplier: LS Technologies
part#: SSA4/6-122-315-310N
Material release note is required

0.00

CL 09/10/14 20

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Packaging

Memo

0.00

Per 10/15 (10)

Work Order ID 52800

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Page 2

Item ID: D3969-1

Revision ID: A

Item Name: Gas Spring (Basket Lid)

Start Date: 10/14/09 Start Qty: 20.00

Required Date: 10/21/09 Req'd Qty: 20.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

0.00

Memo

2) Serials

40

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

0.00

Memo

9/11/9 (10x) SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

09/11/09

BT 09-11-9
(10)

Picklist Print

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Work Order ID: 52800



Parent Item: D3969-1



Parent Item Name: Gas Spring (Basket Lid)

Start Date: 10/14/09

Required Date: 10/21/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

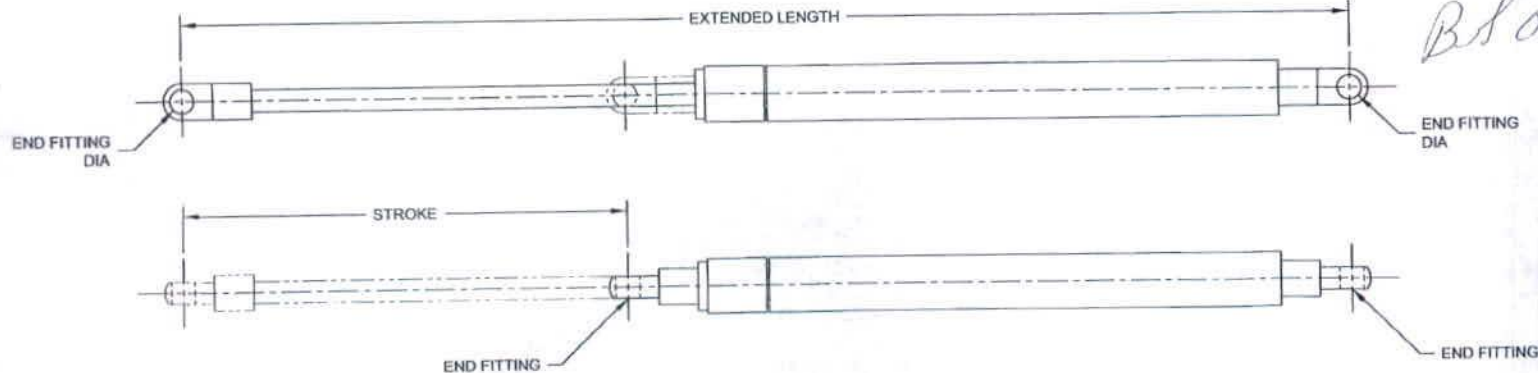
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
SSA4/6-122-315-310N		Purchased	No			110	Each	0.0000	20.0000			
Gas Spring												



29/11/09 (10)



SPECIFICATION CONTROL DRAWING



D3969-X GAS SPRING

DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING Ø (in)	MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	120/4.70	315/12.40	310/60.0	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/6-122-315-310N	0.27 lbs

RELEASED
2009-10-08

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART

A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3969	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GAS SPRING (BASKET LID)	NTS
DATE	09.07.27	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	

LS Technologies Canada Inc.

303 - 103 Street
Saskatoon, SK Canada
S7N 1Y9

Packing Slip

P.O. No.	Date	Packing Slip #
10572	11/4/2009	5483

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Rep	Ship Date	Ship Via
Nolan	11/4/2009	Purolator - AIR

Qty	Description
10	SSA4/6-122-315-310N Stainless Gas Spring (End Fittings Crimped) Shipping via PUROLATOR - Tracking # 329148589826 Total GST Business Number: 875007718 <i>S. Orlebo</i>



303 - 103rd Street, Saskatoon, Saskatchewan, Canada S7N 1Y9
Ph: (306) 683-5000 Fax: (306) 683-6403
E-mail: lstech@lstechnologies.ca www.liftsupporttechnologies.com

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

10 Units: SSA4/6-122-315-310N Stainless Gas Spring

Country of Manufacture: Canada

Date of Manufacture : Oct 2009

This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 10572

Invoice # 5483

J
oc 10/09

L S Technologies Inc Canada

A handwritten signature in blue ink, appearing to read "Nolan Fehr".

Nolan Fehr
Manager

DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053**PURCHASE ORDER**

Purchase Order ID PO10572

Purchase Order Date 10/14/09

PO Print Date 10/14/09

Page Number 1 of 1

Order From :

VC-LST0001

LS TECHNOLOGIES INC.
303-103 STREET
SASKATOON, SK S7N 1Y9
CA**FAKED**
10/14/09Contact Name
Vendor Phone 306 683 5000
Vendor Fax 306 683 6403
Vendor Account NbrBuyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOBShip To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price
1	SSA4/6-122-315-310N	Gas Spring	10/21/09 Yes	20.00 Each	FedEx Economy	\$65.0000

New to 10/14/09

Special Inst: AS PER DWG D3969 REV. A
B52800
LS TECHNOLOGIES P/N: SSA4/6-122-315-
310N

PO Total:

CERTIFICATE OF CONFORMITY
REQD UPON DELIVERY

Change Nbr: 1

Change Date: 10/14/09

No substitution or deviation wi
consent.
Certificate of Conformity or M:
Certification required when app

